

**18TH FIRES BRIGADE**

D-5512

SIZE \_\_\_\_\_  $1\frac{3}{16}'' \pm \frac{1}{64}''$

METAL COLOR \_\_\_\_\_ GOLD

FINISH \_\_\_\_\_ MIRROR-LIKE POLISH

ENAMEL \_\_\_\_\_ VITREOUS OPAQUE

CHARGES \_\_\_\_\_ FLUSH, EXCEPT CANNON BARREL

RECESSED AND MODELLED

LETTERING \_\_\_\_\_ ENAMEL

CHIP NOS. RED\*1, BLACK\*26

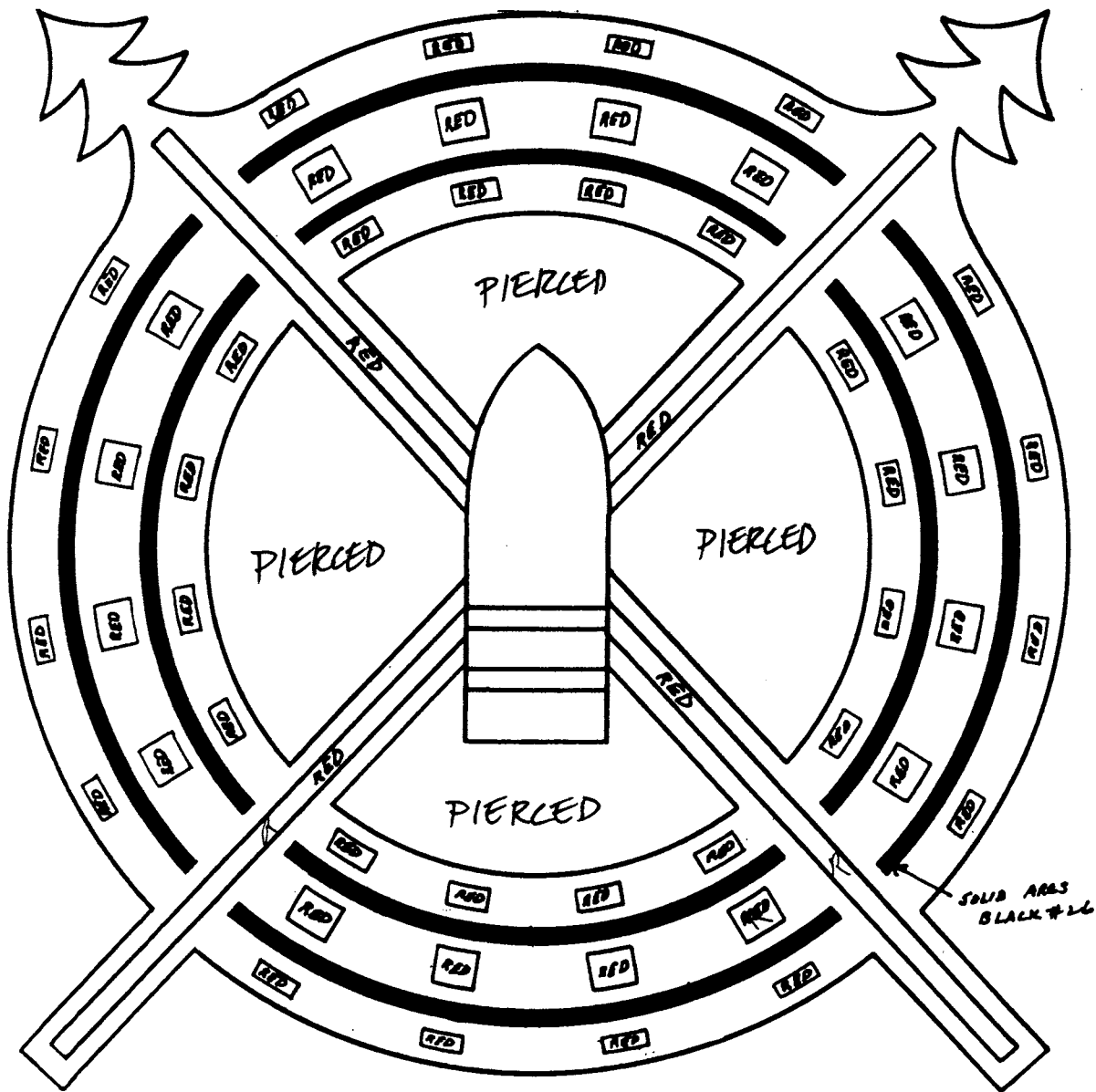
APPROVED 28 August 1979

THE INSTITUTE OF HERALDRY, U.S. ARMY

*D. K. Baxter*  
D. K. BAXTER, COLONEL, GS.

DIRECTOR





**41ST FIRES BRIGADE**

NON-COLOR BEARING UNITS

D-3368  $1'' + \frac{1}{64}''$   
 ACTUAL SIZE  $1'' - \frac{1}{64}''$

METAL COLOR---GOLD

FINISH-----MIRROR-LIKE POLISH

DEVICE-----

ENAMEL--VITREOUS OPAQUE

CHARGES--~~PROJECTILE~~ PROJECTILE SUPERIMPOSED

RING TO BE DAPPED

LETTERING-----NONE

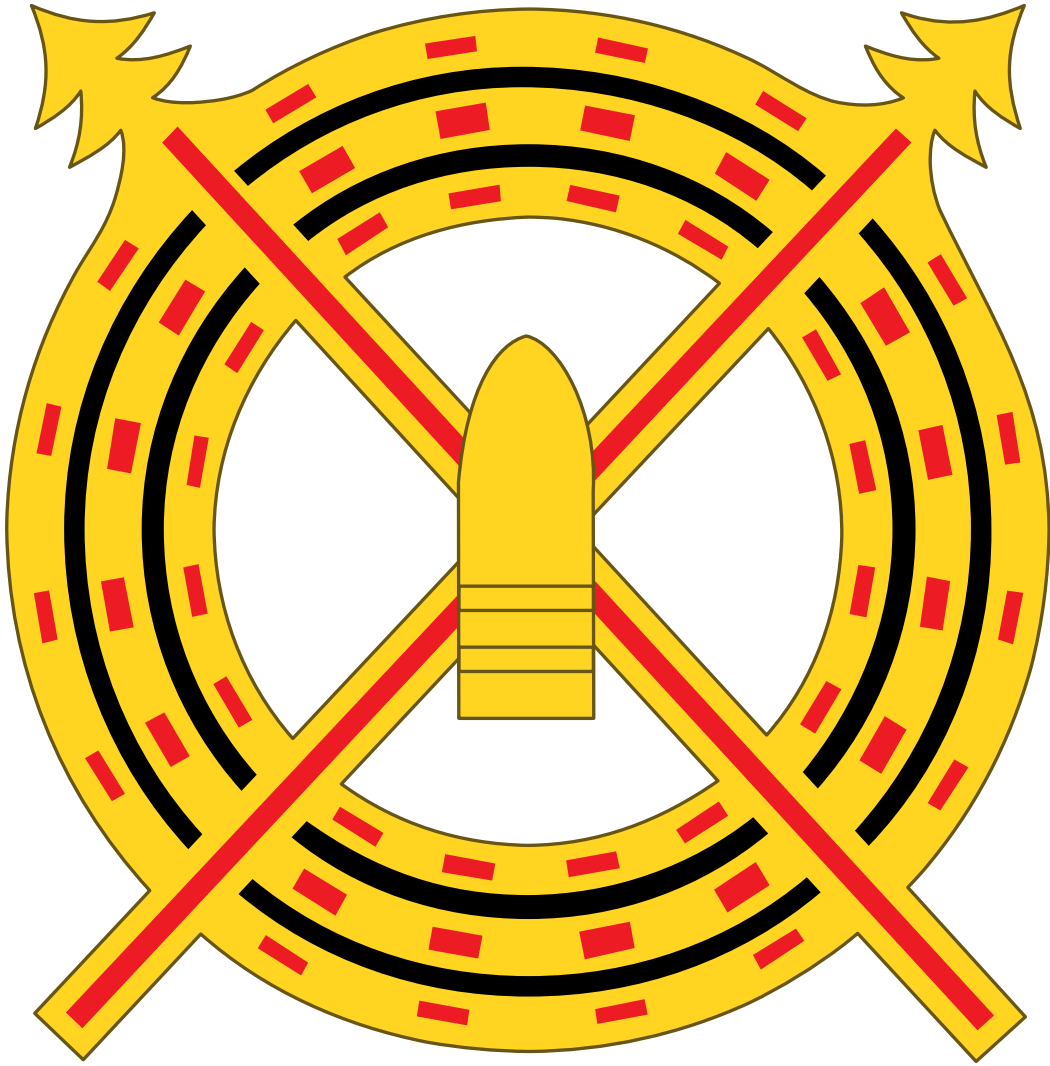
PIERCING-----BETWEEN RING AND SPEARS

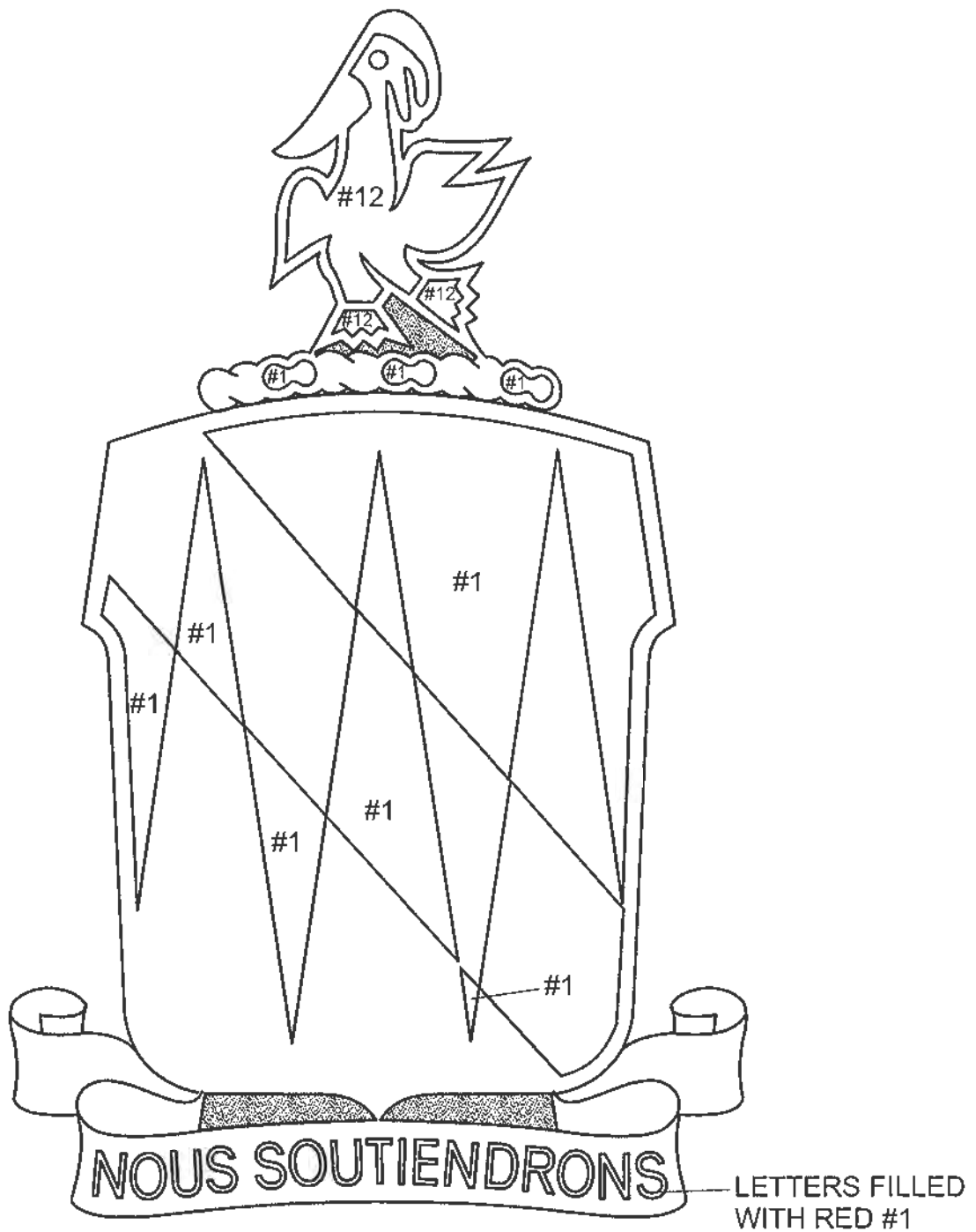
CHIP NO.-----RED #1 BLACK #26

DESIGN APPROVED 2 FEBRUARY 1966

*[Signature]*  
 THE INSTITUTE OF HERALDRY, U.S. ARMY

EUGENE F. GANLEY, COLONEL, AGC.  
 COMMANDING





**42D FIRES BRIGADE**

**D 4067**

**TYPE III**

**\*\*This drawing is a 6x-Actual Size\*\***

ACTUAL SIZE-----1-3/16" ± 1/64" (3.02 cm ± .04 cm) HEIGHT

METAL COLOR & PLATING-----GOLD  
 FINISH-----MIRROR-LIKE POLISHED

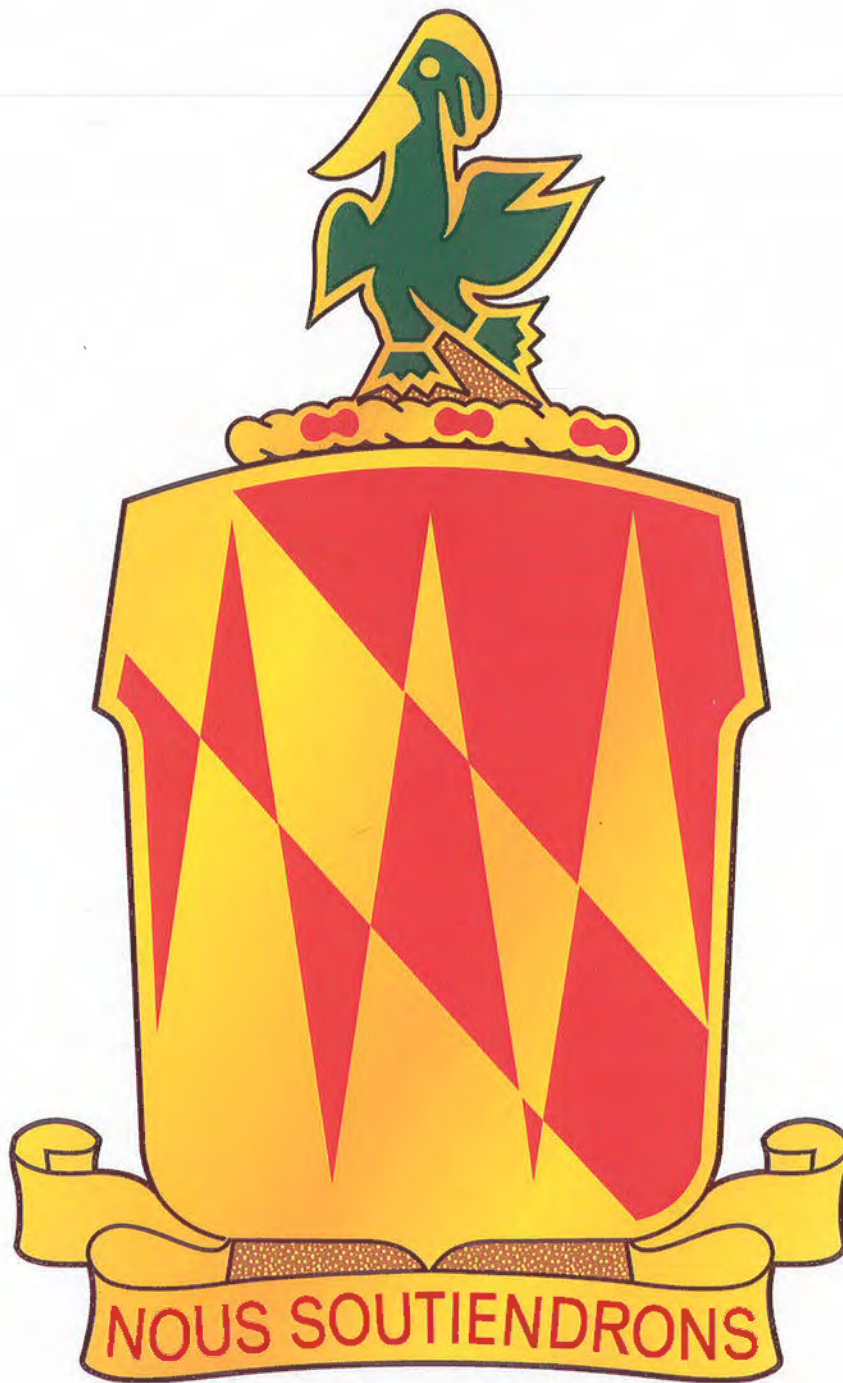
DESIGN:  
 CHARGES-----FLUSH  
 LETTERING-----EPOXIED RED #1  
 PIERCING-----NONE. Recessed and textured between shield  
 and scroll.  
 EPOXY-----STONING

CHIP NOS-----RED #1, GREEN #12

APPROVED OCT 24 2013  
 THE INSTITUTE OF HERALDRY,  
 DEPARTMENT OF THE ARMY

*Charles V. Mugno*

CHARLES V. MUGNO  
 DIRECTOR



**42D FIRES BRIGADE**

**D 4067**

**TYPE III**

\*\*This drawing is a 6x-Actual Size\*\*

ACTUAL SIZE-----1-3/16" ± 1/64" (3.02 cm ± .04 cm) HEIGHT

METAL COLOR & PLATING-----GOLD  
 FINISH-----MIRROR-LIKE POLISHED

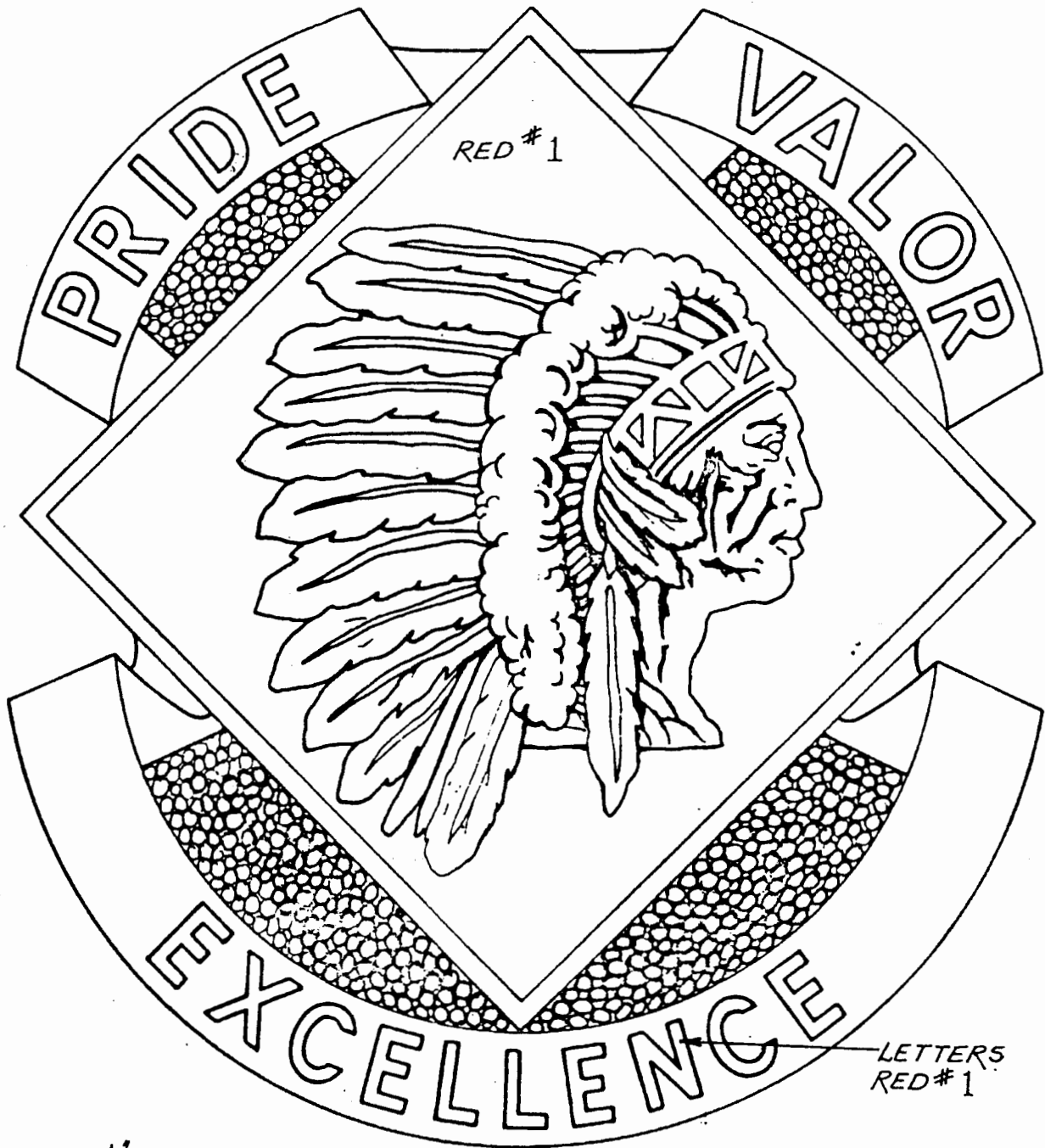
DESIGN:  
 CHARGES-----FLUSH  
 LETTERING-----EPOXIED RED #1  
 PIERCING-----NONE. Recessed and textured between shield  
 and scroll.  
 EPOXY-----STONING

CHIP NOS-----RED #1, GREEN #12

***For Color Placement Only***  
***Not For Color Match***

APPROVED OCT 24 2013  
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 DIRECTOR



ACTUAL SIZE  $\frac{1}{4} \pm \frac{1}{64}$   
 D-5232

METAL COLOR-----GOLD  
 FINISH-----MIRROR-LIKE POLISH  
 DEVICE

ENAMEL-----VITREOUS OPAQUE  
 CHARGES-----INDIAN'S HEAD TO BE MODELLED  
 & SUPERIMPOSED

LETTERING-----VITREOUS OPAQUE ENAMEL (RED #1)

PIERCING-----NONE, RECESSED & TEXTURED  
 BETWEEN SHIELD & SCROLLS

CHIP NO. RED #1

TO BE MANUFACTURED IN PAIRS.

45TH FIRES BRIGADE (RH)  
 NON-COLOR BEARING UNITS  
 OKLAHOMA ARMY NATIONAL GUARD

APPROVED

THE INSTITUTE OF HERALDRY  
 U.S. ARMY 2 JUNE 1972

EUGENE F. GANLEY, COL., AGC.  
 COMMANDING



ACTUAL SIZE  $\frac{1}{4} \pm \frac{1}{64}$   
 D-5232

METAL COLOR-----GOLD  
 FINISH-----MIRROR-LIKE POLISH  
 DEVICE

ENAMEL-----VITREOUS OPAQUE  
 CHARGES-----INDIAN'S HEAD TO BE MODELLED  
 & SUPERIMPOSED

LETTERING-----VITREOUS OPAQUE ENAMEL (RED #1)  
 PIERCING-----NONE, RECESSED & TEXTURED  
 BETWEEN SHIELD & SCROLLS

CHIP NO. RED #1

TO BE MANUFACTURED IN PAIRS.

45TH FIRES BRIGADE (LH)  
 NON-COLOR BEARING UNITS  
 OKLAHOMA ARMY NATIONAL GUARD

APPROVED

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 U.S. ARMY 2 JUNE 1972

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*LEFT SHOULDER*



*RIGHT SHOULDER*



**65TH FIRES BRIGADE**  
**UTAH ARMY NATIONAL GUARD**  
 D-6817 *TYPE II*

ACTUAL SIZE-----1 1/8" ± 1/64" WIDE  
 (2.86 CM ± .04 CM)

METAL COLOR-----GOLD  
 FINISH-----MIRROR-LIKE POLISH  
 DEVICE:  
 ENAMEL/EPOXY-----VITREOUS/OPAQUE  
 CHARGES-----FLUSH

LETTERING-----Base Metal  
 PIERCING-----NONE - Recessed and textured between  
 scroll and top of mountains.

CHIP NOS-----RED #1, BLUE #18, BLACK #26, WHITE #28,  
 LIGHT BLUE #34

APPROVED 15 JUN 2009  
 THE INSTITUTE OF HERALDRY  
 DEPARTMENT OF THE ARMY

*Charles V. Mugno*

CHARLES V. MUGNO  
 DIRECTOR

G23



**65TH FIRES BRIGADE**  
**UTAH ARMY NATIONAL GUARD**  
*D-6817* *TYPE II*

ACTUAL SIZE-----1 1/8" ± 1/64" WIDE  
 (2.86 CM ± .04 CM)

METAL COLOR-----GOLD  
 FINISH-----MIRROR-LIKE POLISH  
 DEVICE:  
 ENAMEL/EPOXY----VITREOUS/OPAQUE  
 CHARGES-----FLUSH

LETTERING-----Base Metal  
 PIERCING-----NONE - Recessed and textured between  
 scroll and top of mountains.

CHIP NOS-----RED #1, BLUE #18, BLACK #26, WHITE #28,  
 LIGHT BLUE #34

**For Color Placement Only**  
**Not For Color Match**

APPROVED 16 JUN 2009  
 THE INSTITUTE OF HERALDRY  
 DEPARTMENT OF THE ARMY

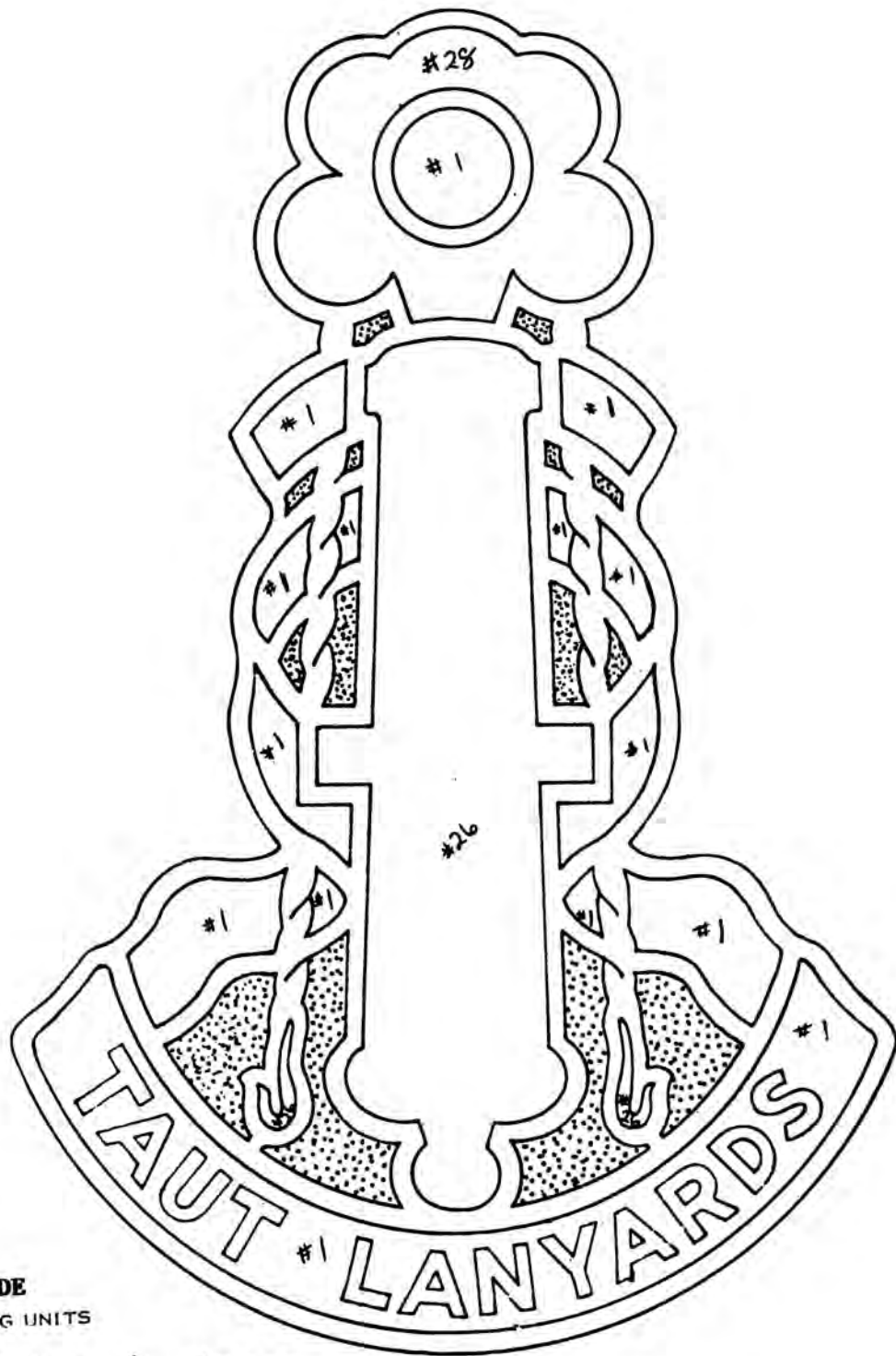
*Charles V. Mugno*

CHARLES V. MUGNO  
 DIRECTOR

G23

3 JUNE 2009/CA

Encl 5



D-4647

75TH FIRES BRIGADE

NON-COLOR BEARING UNITS

ACTUAL SIZE  $1\frac{1}{4}$ "  $\pm$   $\frac{1}{64}$ " HEIGHT

METAL COLOR---GOLD

FINISH-----MIRROR-LIKE POLISH

DEVICE-----

ENAMEL---VITREOUS OPAQUE

CHARGES---FLUSH---DETAILS INCISED

TERING-----BASE METAL

ENCING-----NONE---BACKGROUND RECESSED & TEXTURED

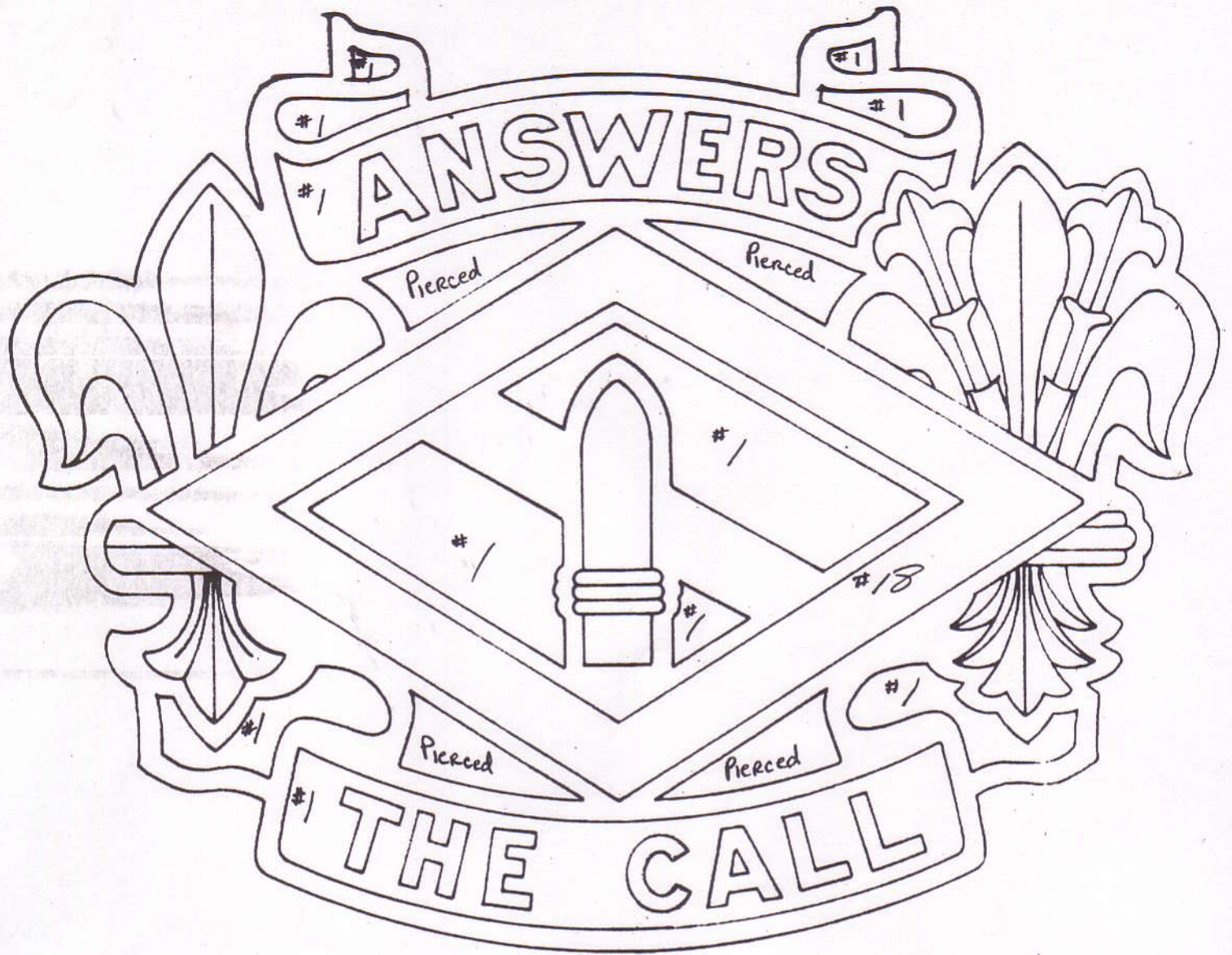
CHIP NO.-----RED #1 WHITE #28 BLACK #26

DESIGN APPROVED 29 OCTOBER 1969

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COMMANDING





142D FIRES BRIGADE  
 NON-COLOR BEARING UNITS  
 ARKANSAS ARMY NATIONAL GUARD

D-5221

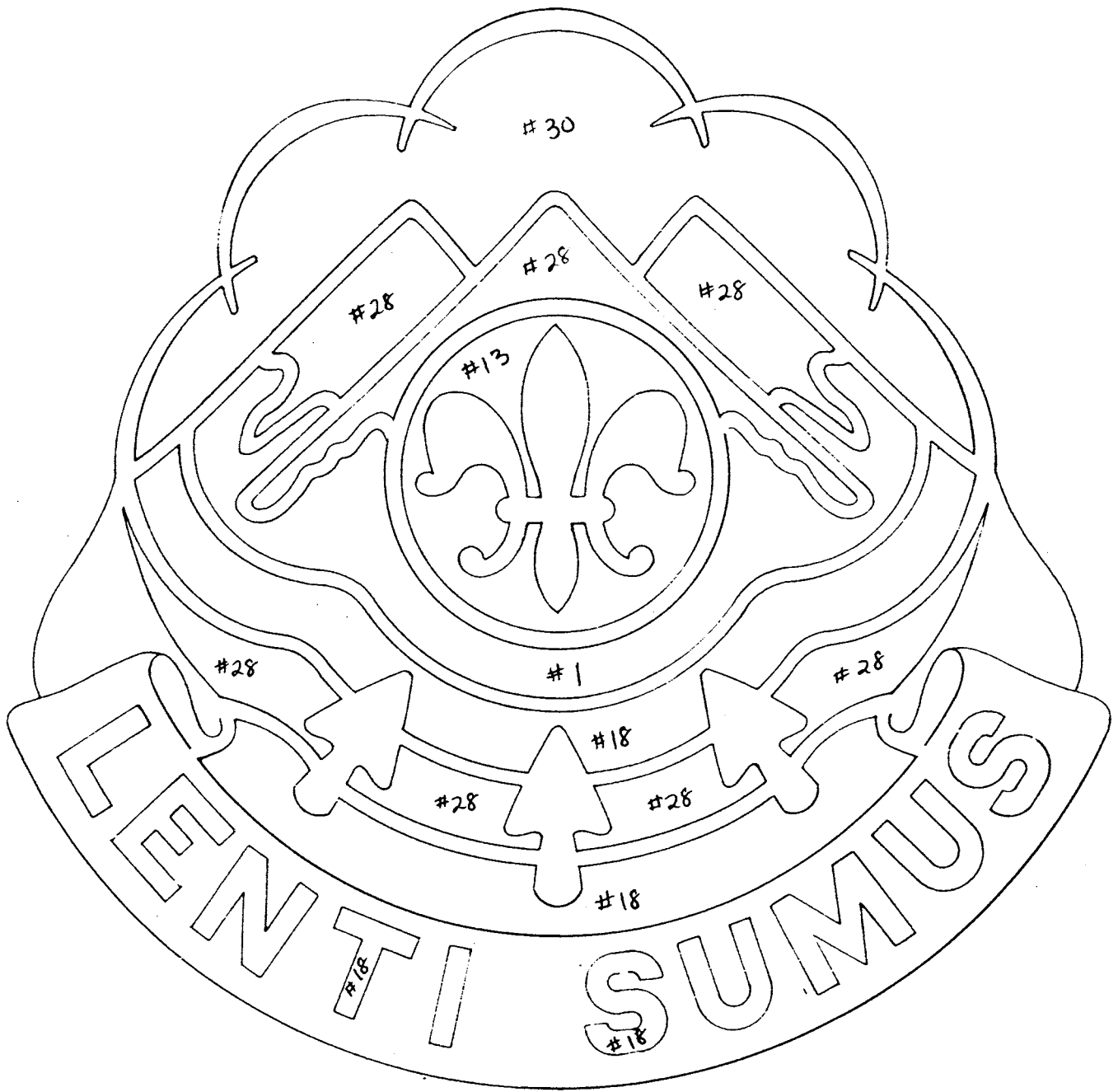
ACTUAL SIZE  $1'' \pm \frac{1}{64}$

- METAL COLOR-----GOLD
- FINISH-----MIRROR-LIKE POLISH
- DEVICE
- ENAMEL-----VITREOUS OPAQUE
- CHARGES-----FLUSH, EXCEPT PROJECTILE &  
 FLEURS-DE-LIS TO BE DEPRESSED & MODELLED
- LETTERING-----BASE METAL
- PIERCING-----BETWEEN DEVICE & SCROLLS
- CHIP No. RED #1 BLUE #18

APPROVED  
 THE INSTITUTE OF HERALDRY  
 U.S. ARMY 2 DECEMBER 1971  
 EUGENE F. GANLEY, COL., AGC,  
 COMMANDING

Encl 3





**169TH FIRES BRIGADE**

NON-COLOR BEARING UNITS

COLORADO ARMY NATIONAL GUARD

D-5079  
 ACTUAL SIZE  $\frac{1}{8}'' + \frac{1}{64}$

METAL COLOR-----GOLD

FINISH-----MIRROR-LIKE POLISH

DEVICE

ENAMEL-----VITREOUS OPAQUE

CHARGES-----FLUSH

LETTERING-----VITREOUS OPAQUE ENAMEL (BLUE #18)

PIERCING-----NONE

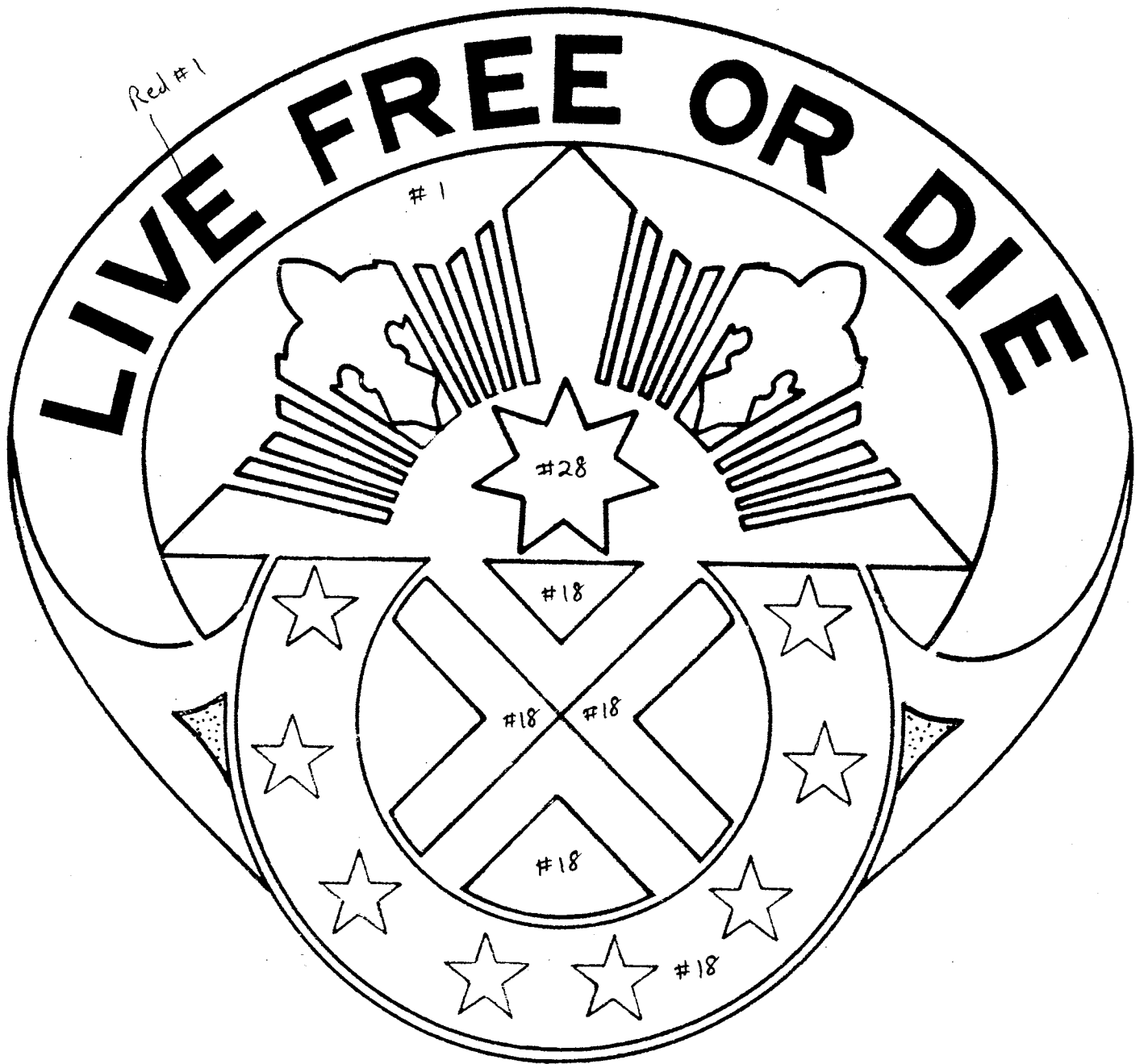
CHIP NO. LIGHT BLUE #30 RED #1 WHITE #28 GREEN #13 BLUE #18

APPROVED

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 U.S. ARMY 13 MAY 1971

EUGENE F. GANLEY, COL., AGC,  
 COMMANDING





D-5130

197TH FIRES BRIGADE

NON-COLOR BEARING UNITS

NEW HAMPSHIRE ARMY NATIONAL GUARD

ACTUAL SIZE  $1\frac{1}{8}'' \pm \frac{1}{64}$

METAL COLOR-----GOLD

FINISH-----MIRROR-LIKE POLISH

DEVICE

ENAMEL-----VITREOUS OPAQUE

CHARGES-----FLUSH

LETTERING-----VITREOUS OPAQUE ENAMEL (RED #1)

PIERCING-----NONE

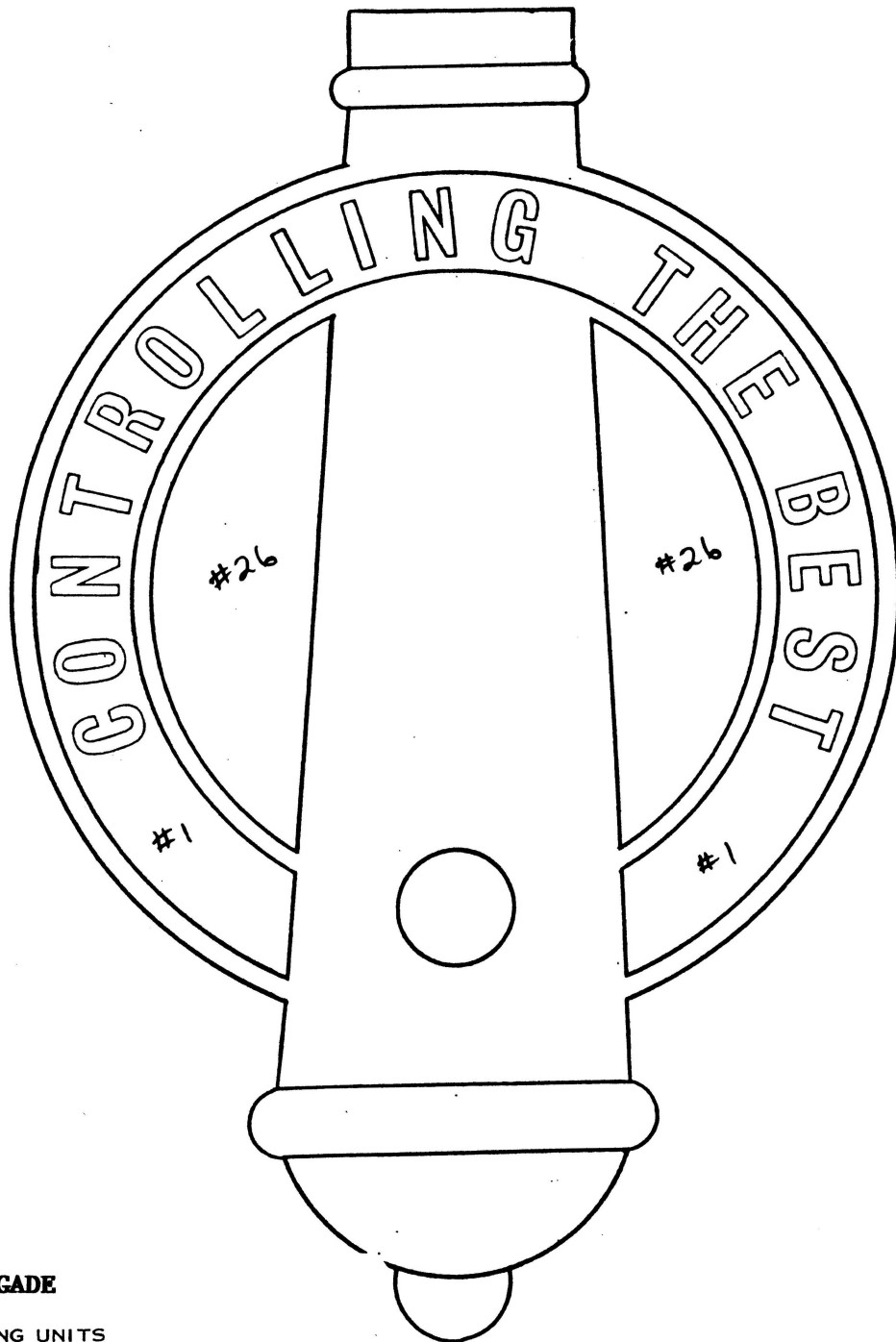
CHIP NO. RED #1 WHITE #28 BLUE #18

APPROVED

THE INSTITUTE OF HERALDRY  
U.S. ARMY 9 AUGUST 1971

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COMMANDING





**210TH FIRES BRIGADE**

NON-COLOR BEARING UNITS

D-4570

ACTUAL SIZE  $1\frac{3}{16}'' + \frac{1}{64}''$

METAL COLOR---GOLD

FINISH-----MIRROR-LIKE POLISH

DEVICE-----

ENAMEL---VITREOUS OPAQUE

CHARGES---FLUSH---DETAILS INCISED, CANNON MODELLED

AT TOP AND BOTTOM

LETTERING-----BASE METAL

PIERCING-----NONE

CHIP NO.-----RED #1 BLACK #26

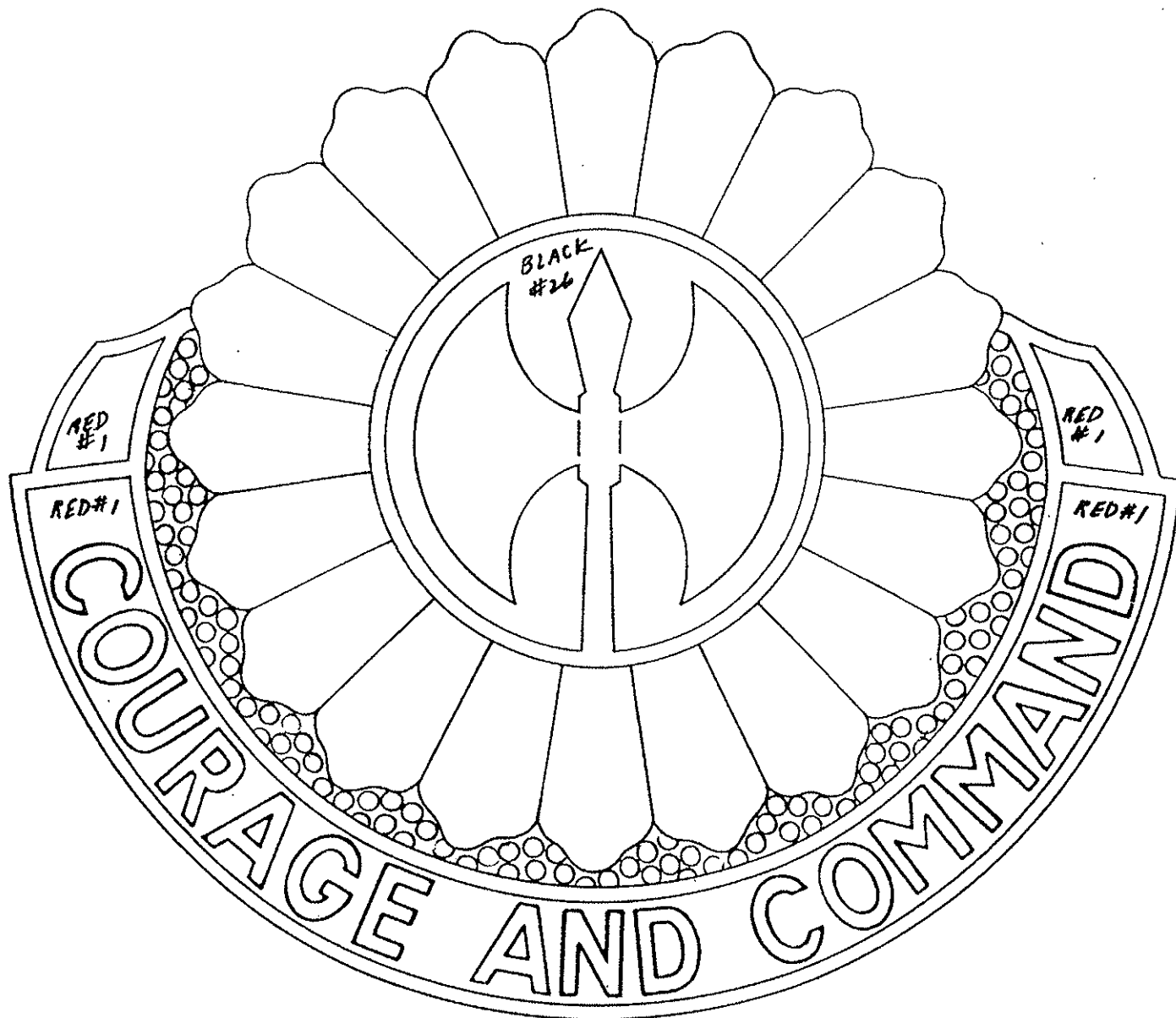
DESIGN APPROVED 23 May 1969

*[Signature]*  
THE INSTITUTE OF HERALDRY, U.S. ARMY

EUGENE F. GANLEY, COLONEL, AGC.

COMMANDING





**212TH FIRES BRIGADE**  
NON-COLOR BEARING UNITS

D-4455  
ACTUAL SIZE  $1 \frac{3}{16}$ " <sup>WIDTH</sup> +  $\frac{1}{64}$ "

METAL COLOR—GOLD  
FINISH—MIRROR-LIKE POLISH  
DEVICE—

ENAMEL—VITREOUS OPAQUE

CHARGES—FLUSH—DETAILS INCISED EXCEPT RAYS RECESSED & MODELLED

LETTERING—BASE METAL

PIERCING—NONE—BACKGROUND BETWEEN DEVICE & SCROLL DEPRESSED  
& TEXTURED

CHIP No. —BLACK #26 RED #1

DESIGN APPROVED 12 FEBRUARY 1969

THE INSTITUTE OF HERALDRY, U.S. ARMY

EUGENE F. GANLEY, COLONEL, AGC,  
COMMANDING





**214TH FIRES BRIGADE**

NON-COLOR BEARING UNITS

D-4388  
 ACTUAL SIZE  $1\frac{3}{16} \pm \frac{1}{64}$ "

METAL COLOR---GOLD

FINISH-----MIRROR-LIKE POLISH

DEVICE-----

ENAMEL---VITREOUS OPAQUE

CHARGES---FLUSH EXCEPT PETAL OF FLEUR-DE-LIS

RECESSED & MODELLED

LETTERING-----BASE METAL

PIERCING-----NONE---BACKGROUND DEPRESSED & TEXTURED

CHIP NO.-----RED #1 BLACK #26 BLUE #18

DESIGN APPROVED 16 JANUARY 1969

THE INSTITUTE OF HERALDRY, U.S. ARMY

**EUGENE F. GANLEY, COLONEL, AGC,**  
 COMMANDING

