



REPLY TO
ATTENTION OF

DEPARTMENT OF THE ARMY
THE INSTITUTE OF HERALDRY
9325 GUNSTON ROAD, ROOM S112
FORT BELVOIR, VIRGINIA 22060-5579

JUN 18 2014


AAHS-IHS (840-10a)

MEMORANDUM FOR Command Historian, Army Contracting Command, ATTN:
Mikhael Weitzel, 3334A Wells Road, Redstone Arsenal, AL 35898-5000

SUBJECT: Heraldic Items for the 923d Support Battalion

1. Forwarded for the organizational records of the 923d Support Battalion are the authorization letters for the coat of arms (COA) (encl 1) and distinctive unit insignia (DUI) (encl 2). The color illustration and black and white line drawing of the coat of arms are at enclosures 3 and 4. An actual size color print of the approved DUI is at enclosure 5.
2. The DUI is a quality-controlled heraldic item and may not be procured until the development samples are approved by this Institute. You will be notified when development has been completed, normally within 90 days. The POC for DUI development is Mr. John Oreiski by telephone at DSN 656-4987, Commercial (703) 806-4987 or by email at john.r.orelski.civ@mail.mil.
3. The U.S. Army Tank-Automotive and Armaments Command is responsible for the procurement of flags. To obtain your battalion flag, complete DD Form 1348-6 on line at www.heraldry.army.mil; citing TIOH Drawing No. 5-6-4208, in the remarks section. POC at the Clothing and Heraldry Office is Ms. Franklin, DSN 444-2515 or COMM (215) 737-2515.

5 Encls
as


CHARLES V. MUGNO
Director



REPLY TO
ATTENTION OF

DEPARTMENT OF THE ARMY
THE INSTITUTE OF HERALDRY
9325 GUNSTON ROAD, ROOM S112
FORT BELVOIR, VIRGINIA 22060-5579

AAHS-IHS (840-10a)

JUN 18 2014

MEMORANDUM FOR Command Historian, Army Contracting Command, ATTN:
Mikhael Weitzel, 3334A Wells Road, Redstone Arsenal, AL 35898-5000

SUBJECT: Coat of Arms for the 923d Support Battalion

1. A coat of arms is authorized effective this date for the 923d Support Battalion. The blazon and symbolism of the design are as follows:

BLAZON

SHIELD: On a shield Or (Buff) an arrow issuant from base per pale Gules and Azure, surmounted by an arrow issuant from point Argent, overall in base a firm joint caliper, head up, interlaced from base by an outside spring caliper of the first, on a chief Sale a civil war era cannon, below the muzzle six stacked cannonballs, all Or (Buff).

CREST: None.

MOTTO: VICTORIAM PER INDUSTRIAM (Victory Through Industry).

SYMBOLISM

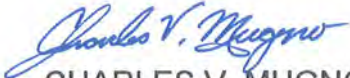
SHIELD: Scarlet and buff are the colors used for Support units. The white, scarlet and blue arrows represent the parent command, Army Materiel Command. The merging of the arrows towards the cannon symbolizes the combined efforts of the Army and industry to produce the best arms and equipment for troops. The entwined calipers further allude to this coordinated support and the advanced engineering which is inherent to maintain a strong and effective military force. The cannon and stacked cannonballs represent the Detroit Arsenal in Warren, Michigan, where the Battalion is located.

CREST: None.

AAHS-IHS (840-10a)

SUBJECT: Coat of Arms for the 923d Support Battalion

2. This authorization is in accordance with paragraph 5-59, AR 840-10 and Headquarters, United States Army Materiel Command Permanent Order 079-01, dated 20 March 2013. A copy of this letter will become part of your permanent organizational history file.


CHARLES V. MUGNO
Director

CF: CMH



REPLY TO
ATTENTION OF

DEPARTMENT OF THE ARMY

THE INSTITUTE OF HERALDRY
9325 GUNSTON ROAD, ROOM S112
FORT BELVOIR, VIRGINIA 22060-5579

AAHS-IHS (840-10a)

JUN 18 2004

MEMORANDUM FOR Command Historian, Army Contracting Command, ATTN:
Mikhael Weitzel, 3334A Wells Road, Redstone Arsenal, AL 35898-5000

SUBJECT: Distinctive Unit Insignia for the 923d Support Battalion

1. A distinctive unit insignia is authorized effective this date for the 923d Support Battalion. The description and symbolism of the design are as follows:

DESCRIPTION

A Gold color metal and enamel device 1 1/8 inches (2.86 cm) in height overall blazoned as follows: On a shield Or an arrow issuant from base per pale Gules and Azure, surmounted by an arrow issuant from point Argent, overall in base a firm joint caliper, head up, interlaced from base by an outside spring caliper of the first, on a chief Sable a civil war era cannon, below the muzzle six stacked cannonballs, all Or. Attached to the shield a Black tripartite scroll inscribed "VICTORIAM PER INDUSTRIAM" in Gold letters.

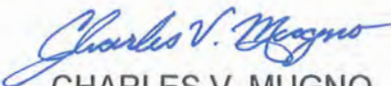
SYMBOLISM

Scarlet and buff (gold) are the colors used for Support units. The white, scarlet and blue arrows represent the parent command, Army Materiel Command. The merging of the arrows towards the cannon symbolizes the combined efforts of the Army and industry to produce the best arms and equipment for troops. The entwined calipers further allude to this coordinated support and the advanced engineering which is inherent to maintain a strong and effective military force. The cannon and stacked cannonballs represent the Detroit Arsenal in Warren, Michigan, where the Battalion is located. The motto translates to "Victory Through Industry."

AAHS-IHS (840-10a)

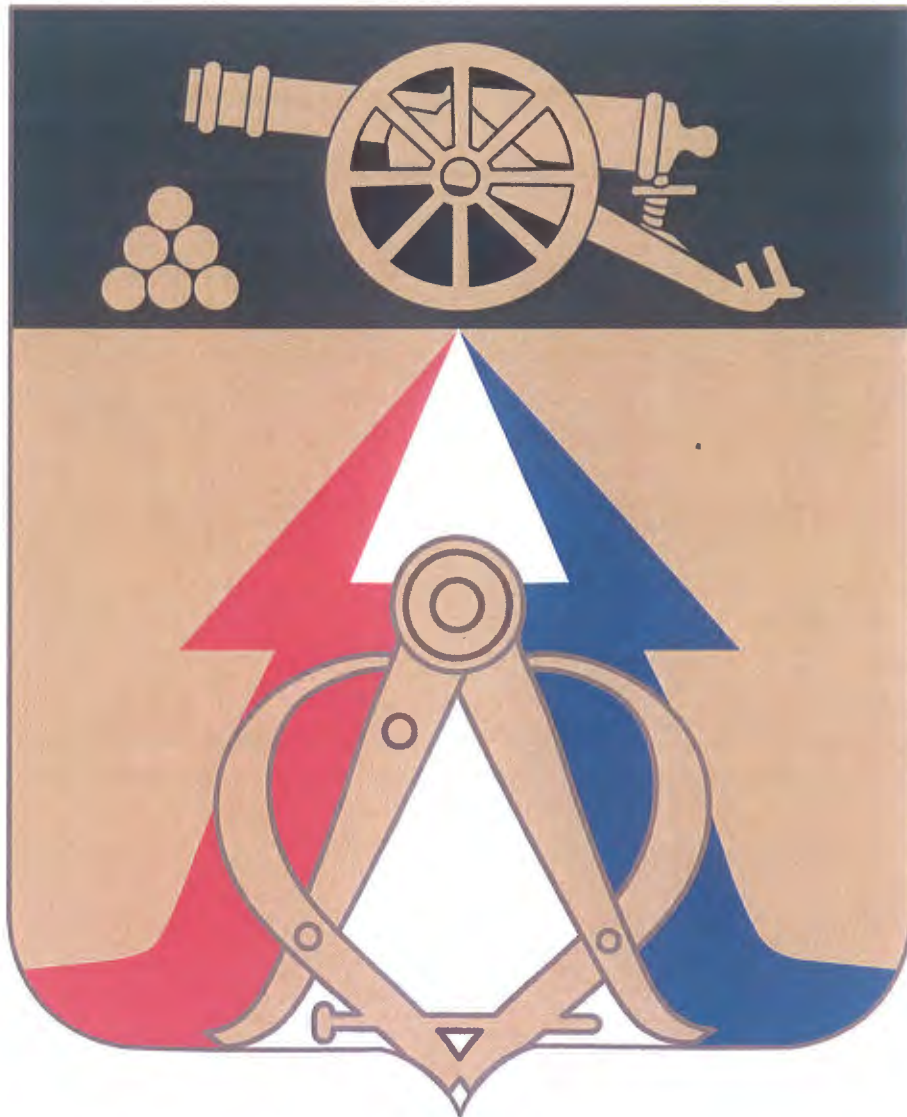
SUBJECT: Distinctive Unit Insignia for the 923d Support Battalion

2. This authorization is in accordance with AR 670-1 and Headquarters, United States Army Materiel Command Permanent Order 079-01, dated 20 March 2013. A copy of this letter will become part of your permanent organizational history file.



CHARLES V. MUGNO
Director

CF: CMH



COAT OF ARMS FOR COLOR OF
923D SUPPORT
REFERENCE: TIOH DWG. NO. 5-6-4208

COLOR GUIDE SKETCH
FOR LOCATION OF COLOR ONLY
AND **NOT** FOR COLOR MATCH

APPROVED JUN 18 2014
THE INSTITUTE OF HERALDRY
DEPARTMENT OF THE ARMY

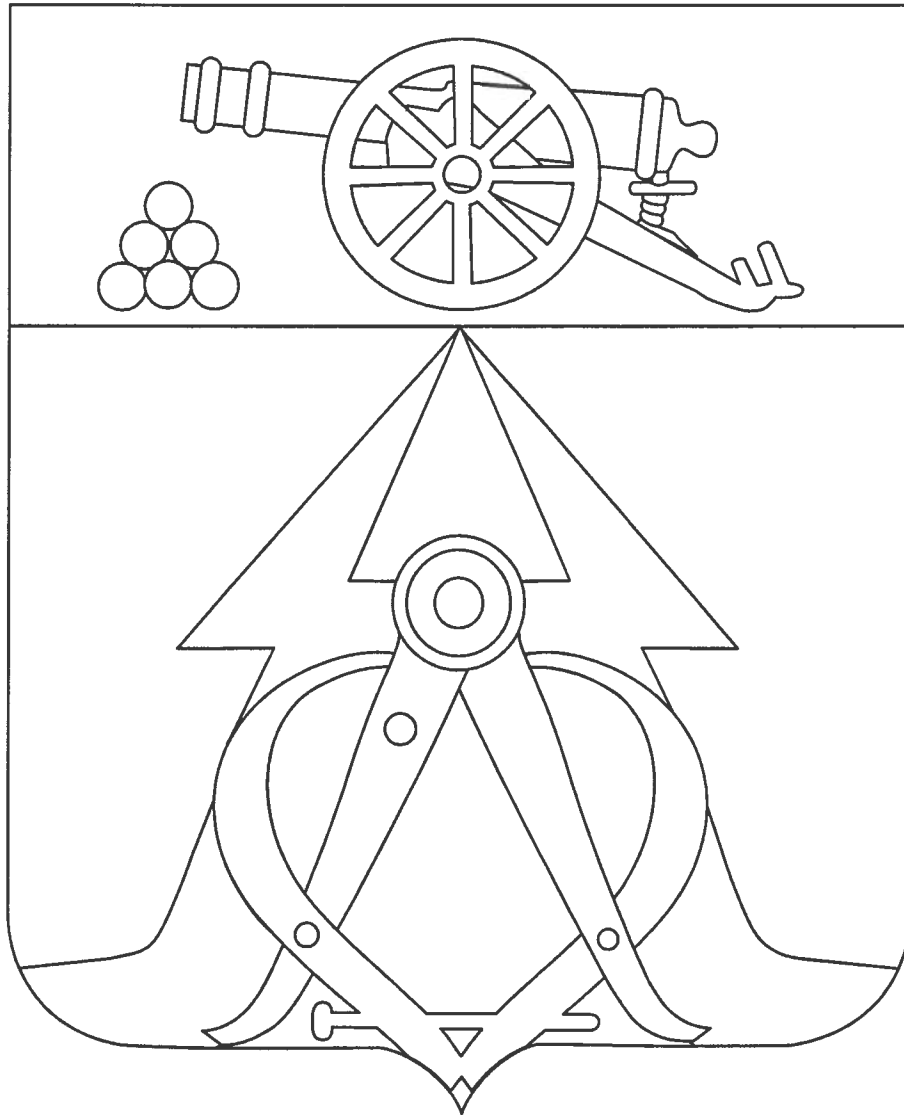


Charles V. Mugno

CHARLES V. MUGNO
DIRECTOR

PINNER

En 11



COAT OF ARMS FOR COLOR OF
923D SUPPORT
REFERENCE: TIOH DWG. NO. 5-6-4208



THE INSTITUTE OF HERALDRY

9325 GUNSTON ROAD
FORT BELVOIR, VIRGINIA 22060-5579

DISTINCTIVE UNIT INSIGNIA

923D SUPPORT BATTALION

APPROVED 28 MAY 2014



Pinner



UNIT COLORS

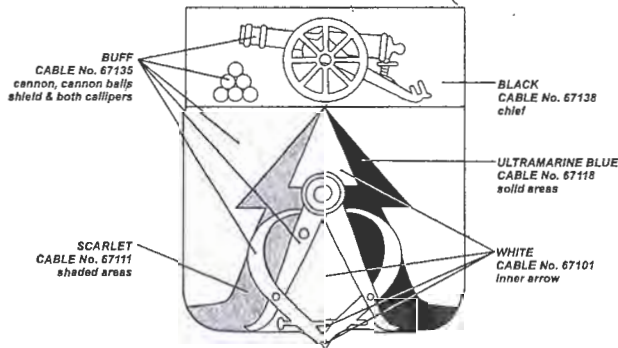




923D SUPPORT

923D SUPPORT BATTALION

PINNER



923d SUPPORT

BLAZON

SHIELD: On a shield Or (Buff) an arrow issuant from base per pale Gules and Azure, surmounted by an arrow issuant from point Argent, overall in base a firm joint calliper, head up, interlaced from base by an outside spring caliper of the first, on a chief Sable a civil war era cannon, below the muzzle six stacked cannonballs, all Or (Buff).

CREST: None

MOTTO: VICTORIAM PER INDUSTRIAM (Victory Through Industry)

REFERENCE	DRAWING NO.
BASE DRAWING OF EAGLE	64-1
BASE DRAWING WITH COLOR SPECIFICATIONS	64-2
STREAMERS	64-2

COAT OF ARMS AUTHORIZED FOR USE BY
 HQ & HQ COMPANY

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 DECIMALS ON FRACTIONS
 DECIMALS ANGLES

MATERIAL	EXAMINED	7/2	8/2V
	2/24		
	1/24		
	1/24		

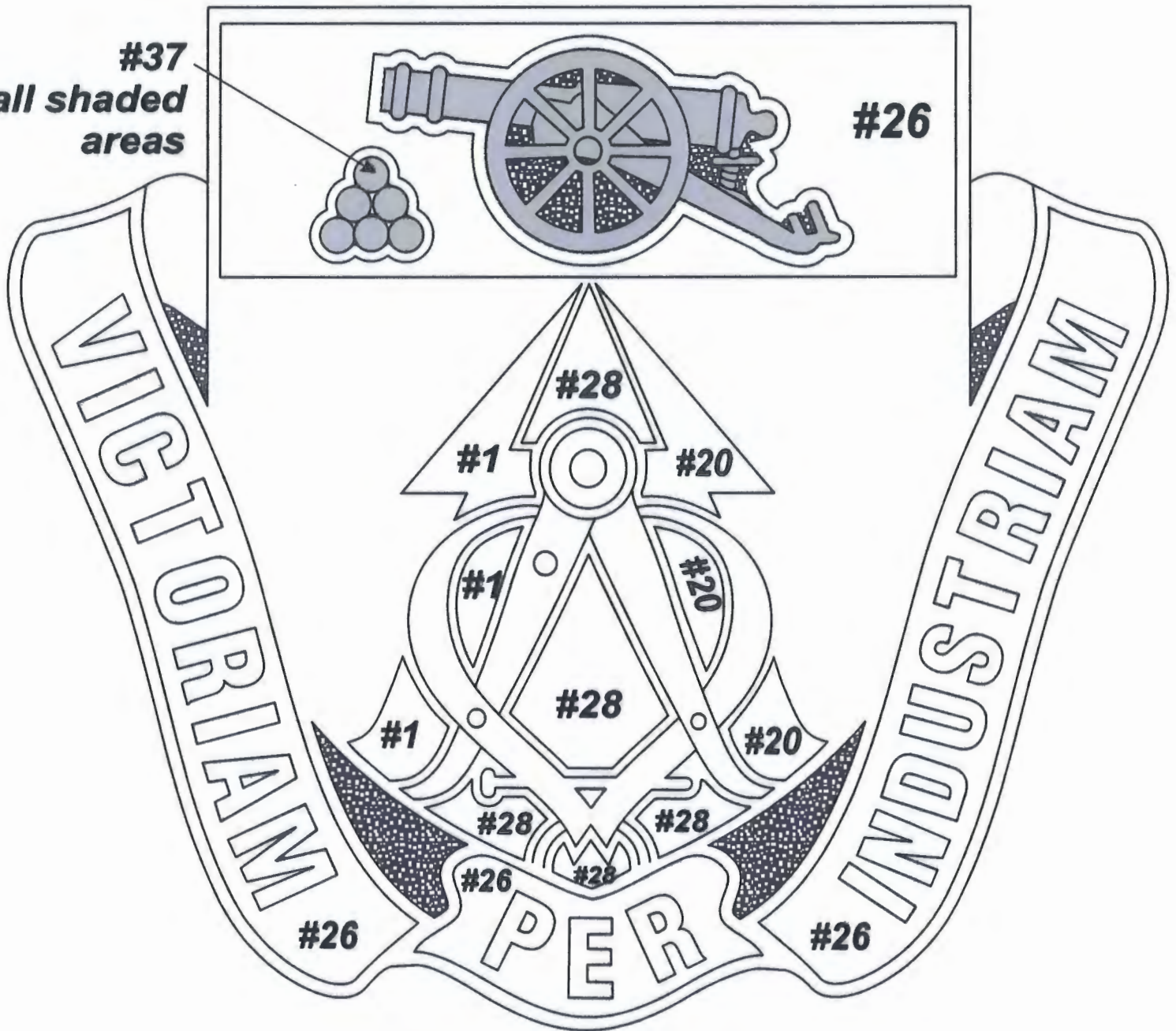
THE INSTITUTE OF HERALDRY, DEPARTMENT OF THE ARMY
 3328 GUNSTON RD, RM 8-113 FORT BELVOIR, VA 22060-6573

COAT OF ARMS FOR
 ORGANIZATIONAL COLORS
**923d SUPPORT
 BATTALION**

SIZE CODE IDENT. NO. **D 22571**
 SCALE FULL DATE **4 JUNE 2014**
5-6-4208

REVISIONS		
ZONE/LTR	DESCRIPTION	DATE APPROVED

#37
all shaded areas



923RD SUPPORT BATTALION

TYPE-II

D-6928

This Drawing is 6x-Actual Size

ACTUAL SIZE-----1 1/8" ± 1/64" High (2.86 cm ± 0.04 cm)

METAL COLOR
& PLATING-----Gold
FINISH-----Mirror-like polish

DESIGN:
CHARGES-----Flush, except caliper details to be incised and
cannon & cannonballs to be recessed, modeled
and filled with Transparent Yellow #37.

LETTERING-----Finished metal
PIERCING-----None, recessed and textured between shield
and scroll, textured behind cannon

EPOXY-----Stoning

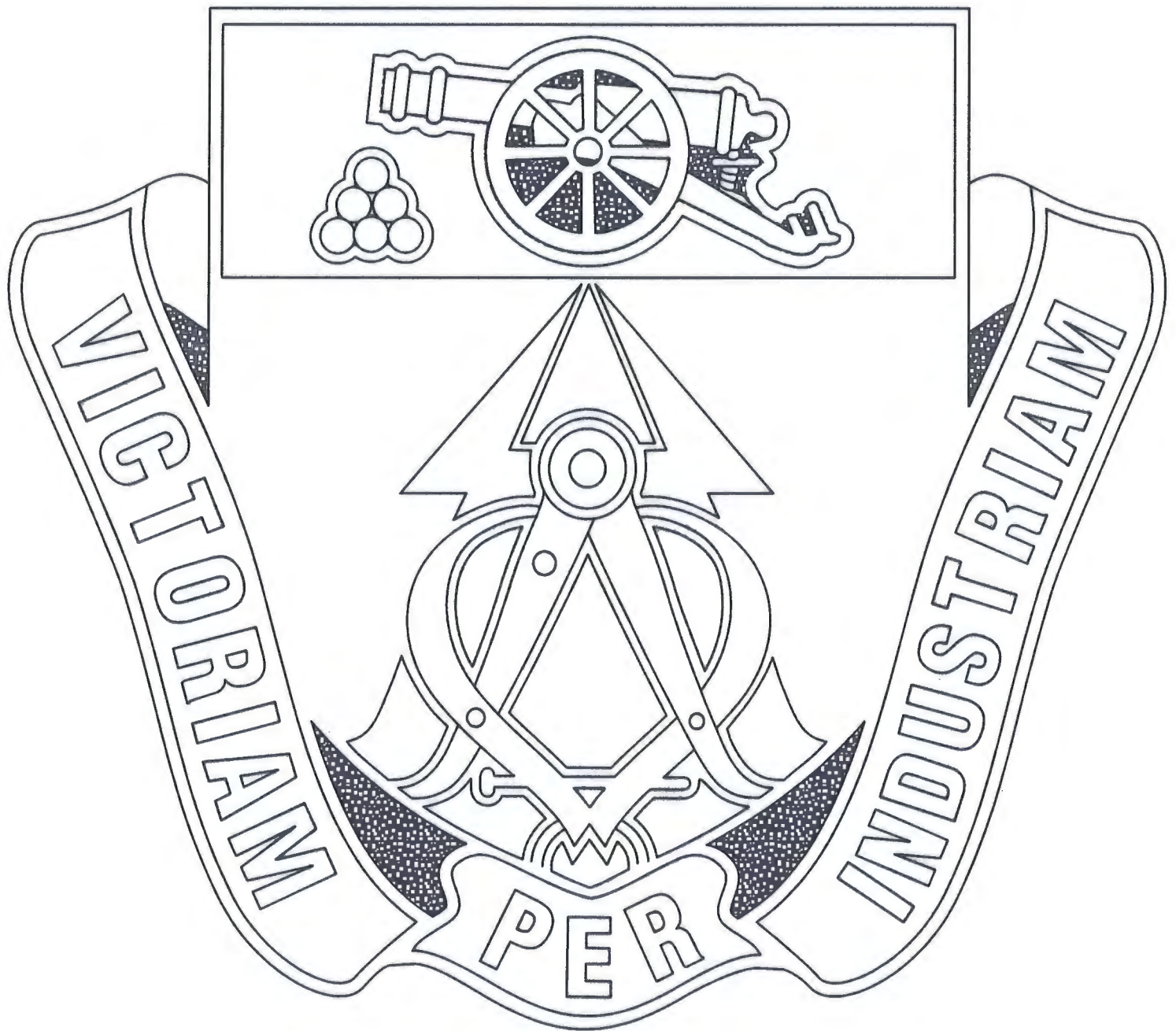
CHIP No's-----Red #1, Blue #20, Black #26, White #28
Transparent Yellow #37.

Approved

SEP 10 2014

THE INSTITUTE OF HERALDRY,
DEPARTMENT OF THE ARMY

CHARLES V. MUGNO
DIRECTOR



923RD SUPPORT BATTALION

TYPE-II

D-6928

****This Drawing is 6x-Actual Size****

ACTUAL SIZE-----1 1/8" ± 1/64" High (2.86 cm ± 0.04 cm)

METAL COLOR
& PLATING-----Gold
FINISH-----Mirror-like polish

DESIGN:
CHARGES-----Flush, except caliper details to be incised and
cannon & cannonballs to be recessed, modeled
and filled with Transparent Yellow #37.

LETTERING-----Finished metal
PIERCING-----None, recessed and textured between shield
and scroll, textured behind cannon

EPOXY-----Stoning

CHIP No's-----Red #1, Blue #20, Black #26, White #28
Transparent Yellow #37.

Approved

SEP 10 2014

**THE INSTITUTE OF HERALDRY,
DEPARTMENT OF THE ARMY**

Charles V. Mugno

**CHARLES V. MUGNO
DIRECTOR**



923RD SUPPORT BATTALION

This Drawing is 6x-Actual Size

ACTUAL SIZE-----1 1/8" ± 1/64" High (2.86 cm ± 0.04 cm)

METAL COLOR
& PLATING-----Gold
FINISH-----Mirror-like polish

DESIGN:
CHARGES-----Flush, except caliper details to be incised and
cannon & cannonballs to be recessed, modeled
and filled with Transparent Yellow #37.

LETTERING-----Finished metal
PIERCING-----None, recessed and textured between shield
and scroll, textured behind cannon

EPOXY-----Stoning

CHIP No's-----Red #1, Blue #20, Black #26, White #28
Transparent Yellow #37.

TYPE-II D-6928

For Color Placement Only
Not For Color Match

Approved SEP 10 2014

THE INSTITUTE OF HERALDRY,
DEPARTMENT OF THE ARMY

CHARLES V. MUGNO
DIRECTOR